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(54) **INTERBODY VERTEBRAL PROSTHETIC
DEVICE WITH BLADE ANCHOR**

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(56) **References Cited**

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(57)

ABSTRACT

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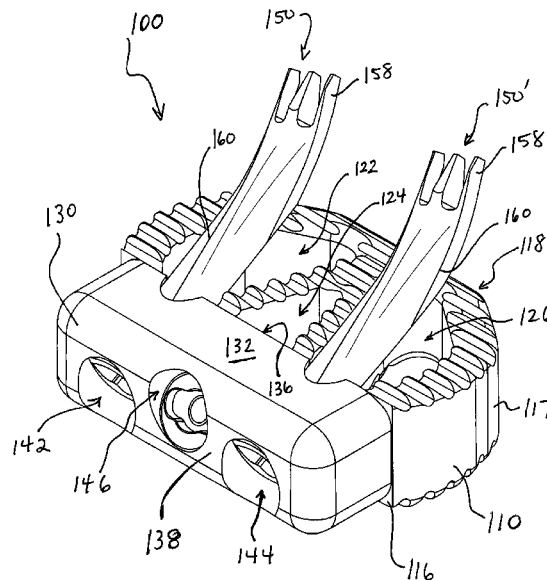
A61F 2/28 (2006.01)

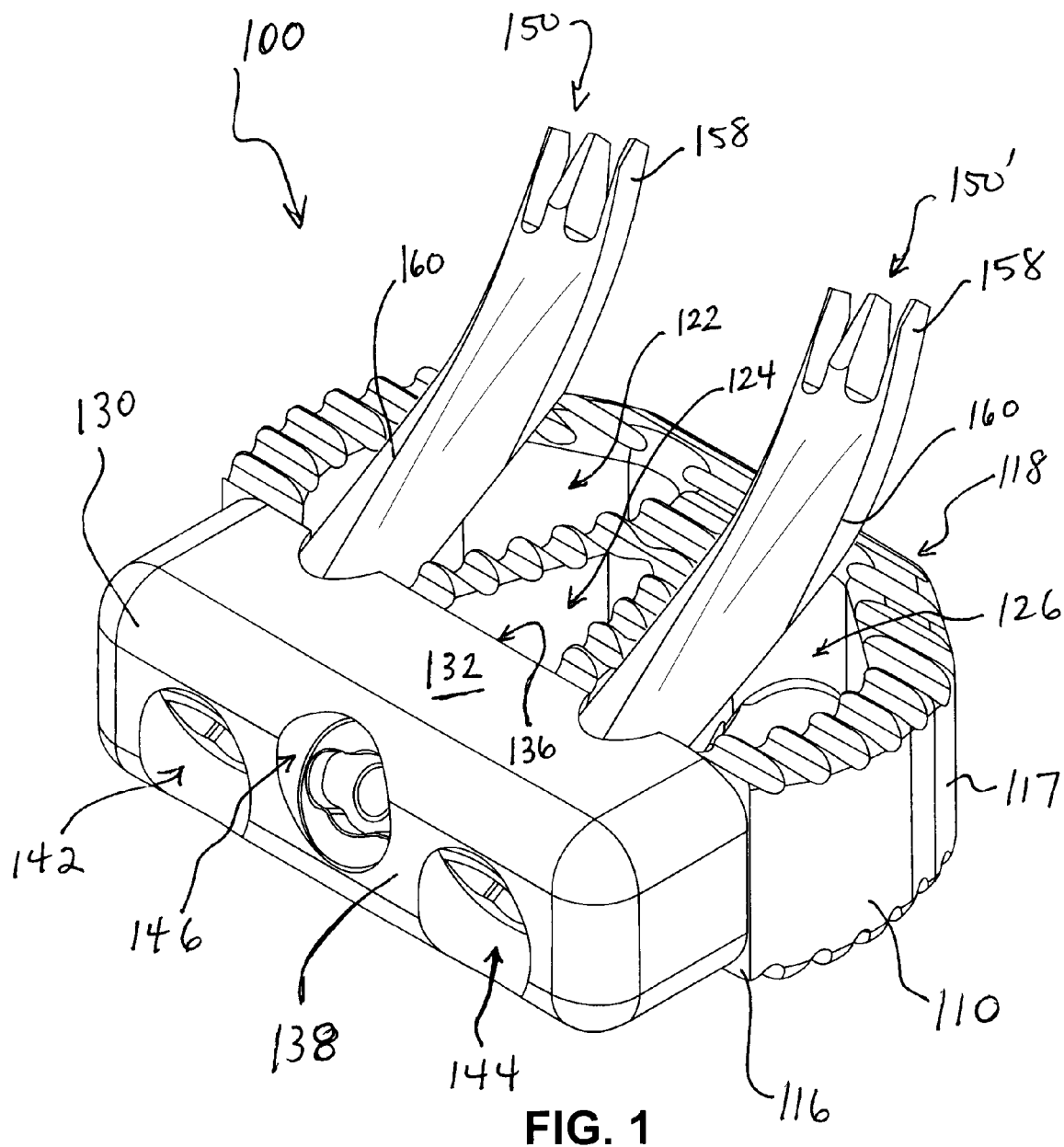
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An intervertebral implant includes a body and a plate. The body has an upper surface defining an upper plane and a lower surface defining a lower plane. First and second fastener holes of the plate are configured to retain the heads of first and second fasteners. A portion of each of the shanks of the first and second fasteners extends from the first and second fastener holes beyond the upper plane. The shank portions of the first and second fasteners are curved in a direction away from the upper surface. The third fastener hole is configured to retain the head of the third fastener between the upper and lower planes. A portion of the shank of the third fastener extends from the third fastener hole beyond the lower plane. The shank portion of the third fastener is curved in a direction away from the lower surface.

17 Claims, 3 Drawing Sheets





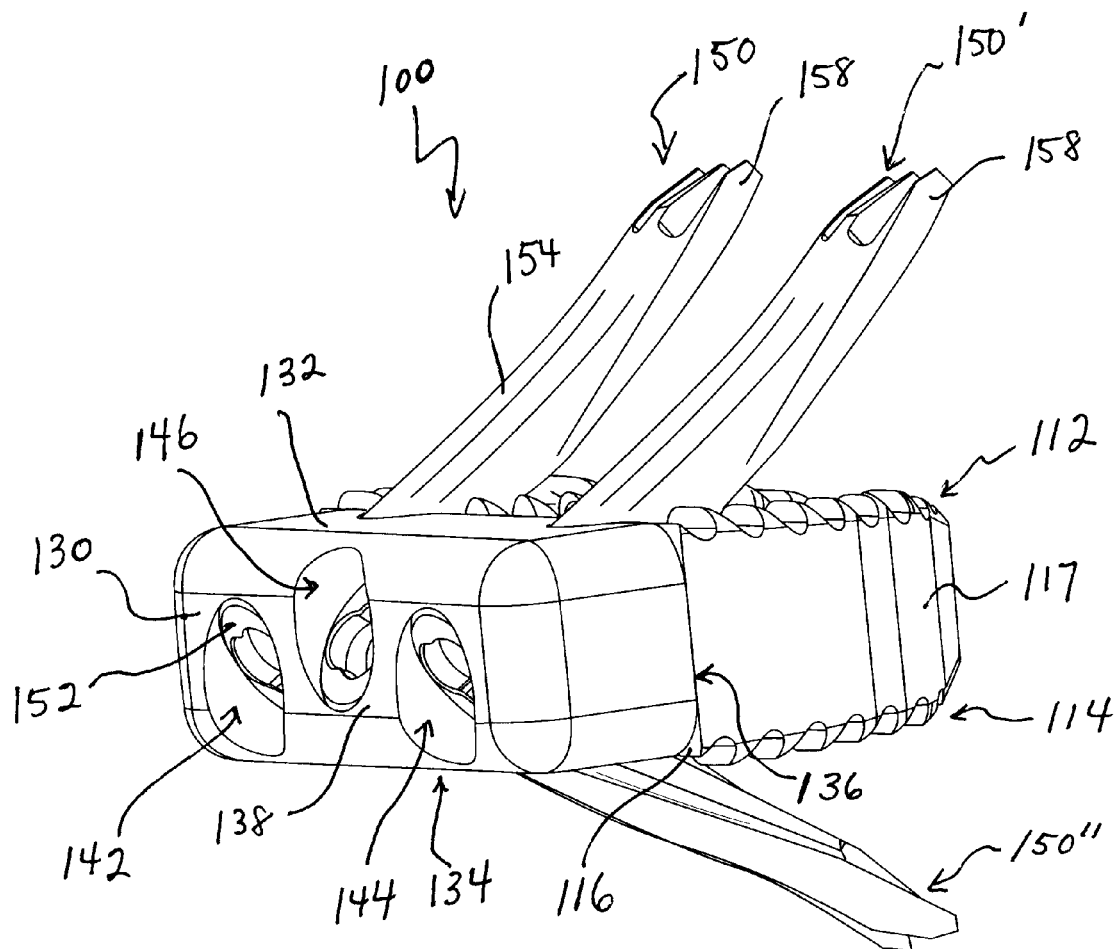


FIG. 2

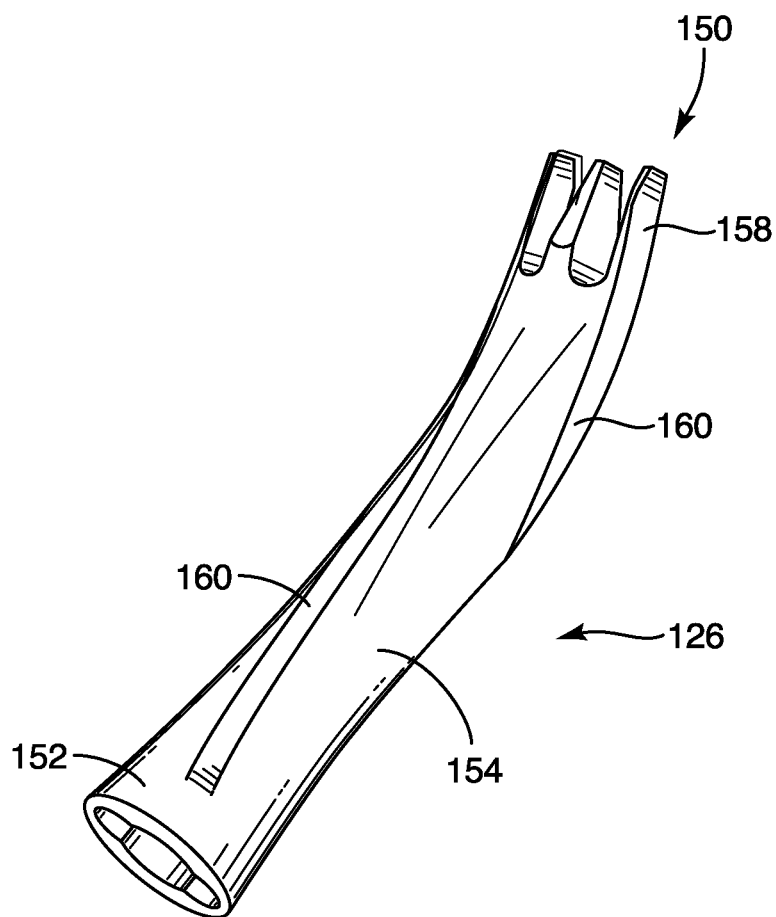


FIG. 3

1

INTERBODY VERTEBRAL PROSTHETIC DEVICE WITH BLADE ANCHOR

TECHNICAL FIELD

The present invention relates to implantable intervertebral implants and fasteners particularly useful for assisting with the surgical arthrodesis (fusion) of two spinal vertebrae and more particularly, to an anchoring system that provides and controls limited movement between vertebrae during fusion.

BACKGROUND

Various genetic or developmental disorders can affect the structure and function of the spinal column. Trauma or advancing age can lead to changes in the bones, disks, joints, and ligaments of the spine producing pain. Under certain circumstances, alleviation of pain can be provided by performing a spinal arthrodesis, commonly known as a spinal fusion. This procedure is accepted and performed by the spinal community and involves joining two or more adjacent vertebrae so that they are no longer able to move relative to each other.

Many prosthetic devices are known for promoting fusion of the spinal vertebrae. The spine surgical community has accepted intervertebral devices—commonly known as interbody spacers—as part of the state of the art and routine practice employs such devices for spinal arthrodesis. Surgeons insert these intervertebral devices to facilitate bone fusion in between and into the contiguous involved vertebrae. This fusion creates a new solid bone mass, which acts to hold the spinal segment at an appropriate biomechanically restored height as well as to stop motion in a segment of the spine in which the patient is experiencing pain. Items surgically placed in these involved interbody regions can thus stimulate interbody bone in-growth such that the operated anterior spinal segments heal into a contiguous bone mass; in other words, a fusion occurs.

These prosthetic devices may be classified, in part, based upon the approach to the spine through which they will be inserted (anterior, lateral, posterior, etc). They may also be classified based upon their mechanism of spinal fixation (separate plate and screw fixation, incorporated blade/screw fixation, incorporated screw fixation without plate, blade fixation without plate). When referenced throughout this disclosure, the term “blade” can be considered to include a blade, a nail, an anchor, and/or a non-threaded screw.

There are several commercially available devices that operate as stand-alone (that is, without support from an additional construct such as an anterior plate and screws, or posteriorly placed screws and/or rods placed into the pedicles or facet joints) interbody fusion devices. These devices include the Stalif™, SynFix™, Zero-PTM, and the VerteBridge™. The Stalif™ is a device for the fusion of the lumbar spine. The implant is inserted and fixed via diverging screws passing through pre-drilled apertures of the device that penetrate into the vertebral bodies without the use of a plate or locking of the screws. The screws are manually placed into the apertures of the device and are driven using an appropriate tool, such as a surgical screw driver. The SynFix™ is also a device for fusion of the lumbar spine that is placed in an intervertebral space and fixed via diverging screws passing through the device and into the vertebral bodies. Again, the screws are manually placed into the apertures of the device and are driven using a surgical screw driver. The Zero-PTM is a cervical fusion device which also fixed via diverging screws passing through the device and into the vertebral bodies. Again, the screws are

2

manually placed into the apertures of the device and are driven using a surgical screw driver. The VerteBridge™ is a device for the fusion of the cervical or lumbar spine in which anchoring blades are press-driven through apertures in the device and into the respective vertebral bodies to fix the device in place without the use of a plate.

All of the above-described devices have an anchor which is secondarily added to the initial device. The Stalif™, SynFix™, and Zero-PTM devices employ screws while the VerteBridge™ utilizes a blade anchor. Both the Stalif™ and SynFix™ devices require the screws to be inserted at trajectories that are difficult to achieve given common human anatomical structures, especially at the spinal level L5-S1. Additionally, the proximal end of the screws may protrude anteriorly, causing potential irritation to the great vessels overlying the lumbar spine. Due to the problematic angulation of the screw trajectory, hinged screw drivers are provided for their insertion. These difficult trajectories increase the difficulty of insertion and increase the risk of injury to surrounding structures. Rigid fixation through the SynFix™ or the Zero-PTM does not allow for the interbody graft to heal in compression which increases the chance of pseudoarthrosis (failure of fusion). The VerteBridge™ has a pair of blades inserted after the initial device is put in place. These blades have a locking mechanism which cannot be released if removal of the implant is required. The locking mechanism is supposed to be of sufficient strength to prevent failure and backout of the anchor to prevent irritation or injury to the great vessels overlying the lumbar spine or the esophagus overlying the cervical spine. Additionally, the blade anchors are supposed to exhibit sufficient biomechanics to allow appropriate segmental immobilization to promote solid arthrodesis. In practice, these features are not always achieved.

There are several commercially available devices that operate as anchoring devices placed in a direct lateral position in the lumbar spine. The XLP™, the ORACLE™, and the ZUMA™ employ a plate and screws to stabilize the anterior spine when an intervertebral device is placed through a direct lateral transpoas approach to the lumbar spine. These fixation devices are placed over the lateral vertebral body and have the disadvantage of risk to the traversing nerve roots which pass through this region. The ORACLE™ and ZUMA™ plating systems employ a four-hole plate for fixation and the width of the plate makes safe placement through this lateral region of the spine difficult. The XLP™ is a two-hole plate that minimizes this risk but the plating system also encroaches on these traversing nerve roots. There currently is no stand-alone interbody fusion device that provides direct lateral lumbar fusion with biomechanical fixation while still protecting the nerve roots through this approach.

Further conventional devices are described by Donner/Synthes (April 2009) wherein an Arcuate Fixation Member is described. Despite the accurate description of a curvilinear anchor with multiple fixation purposes, the described device is lacking in several areas as it relates to interbody fusion. First and foremost, the broad description of the arcuate anchor lacks critical specifications. Relative to interbody fusions, regardless of whether the anchor is curvilinear in a continuous or noncontiguous fashion, the final angulation relative to the horizontal plane may be critical. If the resulting angulation is not within 50-90 of the horizontal plane, the device cannot be expected to improve that currently available. Further, the mating boring guide will loosen the anchor and its fixation from the outset, and the tapered shaft will decrease bone surface area contact and fixation. The device also lacks guiding splines on the blades with a matching portal through the fixation plate for reproducible accurate blade placement.

3

Absent also is a top loading introducer for matching the portal through the plate to overcome the current difficulty with screw trajectory. This is perhaps the most important aspect as patient safety is at risk with the use of hinged screwdrivers, drills, and awls. Thus, the arcuate fixation member will fail to overcome the problems inherent with the current devices available.

It may be desirable to provide an intervertebral device for the fusion of the cervical or lumbar spine in which anchoring blades are placed through apertures in the device and into the respective vertebral bodies to fix the device in place with the use of a plate. This device would utilize helical or non-helical angled blades which are locked to a plating system to prevent back-out and risk to the great vessels overlying the lumbar spine, and prevent risk to the esophagus overlying the cervical spine. This plate would also avoid risk to the traversing nerve roots through the direct lateral or transpoas approach to the lumbar spine. This anchoring system may have the benefit of functioning as a stand-alone intervertebral device or as a separate plating device by itself. This intervertebral device would allow for safe removal if necessary. This device would also overcome the problems encountered with the current art requiring screws to be inserted at trajectories that are difficult to achieve given common human anatomical structures and would not require insertion with screw drivers or hinged screw drivers. This device would also allow fusion segments to heal in compression, allowing for increased fusion rates as a result of the blade design.

It may be desire to provide an intervertebral device that would utilize angled blades with either linear or helical splines. The curvilinear radius of the splined blade anchor may result in a terminal angulation of 50-90 degrees as measured from the horizontal plane. This feature is disregarded in the prior art ignoring Wolffs law which states that bone heals best in compression. It may be further desirable to provide a device without a slidably mating curved guiding bore through which the curved anchor is inserted, as this may cause the curved bone anchor to be inserted loosely. There will instead be no need for this as the configuration of the splined blade and its mated portal through the fixation plate will guide the anchor to its ideal position without compromising tight fixation.

It may be desirable to provide a device with a minimum of two fixation blades, and in some aspect preferably three. This may afford more adequate biomechanical fixation and allow use at multiple consecutive vertebral levels as well as levels above or below previously instrumented vertebral segments. Superior and inferior Blades will be oriented in a directly opposing manner as referenced from the horizontal plane optimizing compressive subsidence of vertebral segments.

It may be desirable to provide a device with a minimum of two splines orientated in either a linear or helical fashion with respect to the longitudinal axis of the blade whose purpose is to guide the blade accurately to its correct position within the bone. There may be no taper between the proximal and distal ends allowing for larger contiguous surface area for bone fixation. The head or proximal end of the blade may have the same spline orientation as the shaft so there will be no change in course throughout the entire length of the blades insertion through bone. The proximal end and head may not only have same spline orientation but may also have a morse taper matching the guiding chamber of the plate. The proximal end, head, with the features above, may seat into the plate such that the splines would be below the anterior surface of the plate

4

allowing for a single cover screw to prevent backout if the morse taper was felt to be inadequate.

SUMMARY

Embodiments of the present invention are stand-alone interbody devices, which may be designed in the general style of an anterior lumbar interbody fusion (ALIF) device, a transforaminal lumbar interbody fusion (TLIF) device, a posterior lumbar interbody fusion (PLIF) device, an extreme lateral or direct lateral interbody device fusion device, or an anterior cervical interbody fusion device.

The device includes a body made from any variety of structural biomaterial including, but not limited to, polyetheretherketone (PEEK), Titanium, carbon fiber, ceramic, etc. The body may have serrated superior and/or inferior surfaces to provide initial resistance against migration. Additionally, there may be at least one opening extending from the superior surface to the inferior surface for the purpose of containing osteo-inductive, osteo-conductive material, such as autograft, bone morphogenetic protein (BMP), or one of a variety of bone graft substitutes as is the accepted practice in the spinal community.

According to various aspects of the disclosure, an intervertebral implant may include the above mentioned body and a plate associated with the body. The plate may be mated with the body prior to insertion or may be modular in that it may be attached after the body is inserted into the intervertebral space. The plate may be implanted independently from the body of the device. The plate may be inserted to fit inside the interbody space completely or level with the anterior surface of the vertebral body so as not to interfere with the great vessels lying over the lumbar spine or the esophagus anterior to the cervical spine. The plate may be inserted to fit inside the interbody space completely or level with the lateral surface of the vertebral body so as not to interfere with the nerve roots when inserted through a direct lateral lumbar approach.

The plate includes at least a superior and inferior fastener hole. Additional fastener holes may be included dependent on the spinal segment being addressed for fusion. At least a third fastener hole is envisioned when utilized within the anterior lumbar spine for biomechanical stability.

The implant includes at least superior and inferior fasteners each having a head and a shank. The first and second fastener holes may be configured to retain the heads of the first and second fasteners respectively between the upper and lower planes. A portion of each of the shanks of the first and second fasteners extends from the first and second fastener holes respectively beyond the upper plane.

The shank portions of the first and second fasteners may be curved in a direction away from the upper surface of the body. This angular feature allows for insertion of the fastener through a unique top loading approach through the plate. This unique feature overcomes the problems encountered with the current art requiring screws to be inserted at trajectories that are difficult to achieve given common human anatomical structures and would not require insertion with screw drivers or hinged screw drivers.

The third fastener hole may be configured to retain the head of the third fastener between the upper and lower planes. A portion of the shank of the third fastener extends from the third fastener hole beyond the upper plane. The shank portion of the third fastener may be curved in a direction away from the upper surface of the body.

In accordance with some aspects of the disclosure, a fastener for an intervertebral implant may include a head portion and a shank portion extending from the head portion. The

5

shank portion may have a substantially circular cross section adjacent the head portion and a flattened free end opposite the head portion. The shank portion transitions from the circular cross section to the flattened free end in a substantially continuous manner. At least one spine may be arranged helically on the shank portion. The spine may extend from the circular cross section to the flattened free end.

One of the benefits of the embodiments of the invention is the ease with which the device may be used. There are fewer steps as compared with conventional devices because there are no screws to be inserted and the spiral blades can be inserted, through the same device used for insertion of the plate, in a top loading fashion. Furthermore, because the spiral blades are angled relative to the intervertebral plane, there is no difficult trajectory needed to place the screws as with previous devices. As opposed to devices employing blades without plate fixation, the embodiments of the invention employ spiral blades affixed to a rigid plate, which provide better fixation, stabilization, and the ability to remove this device without destruction of the vertebral anatomy if required.

Some further advantages and embodiments may become evident from the attached drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention will be more fully understood from the following detailed description taken in

FIG. 1 is a top perspective view of an exemplary intervertebral implant in accordance with various aspects of the disclosure.

FIG. 2 is a front perspective view of an exemplary intervertebral implant in accordance with various aspects of the disclosure.

FIG. 3 is a top perspective view of an exemplary fastener in accordance with various aspects of the disclosure.

DETAILED DESCRIPTION

FIGS. 1 and 2 illustrate an exemplary intervertebral implant **100** in accordance with the disclosure. An intervertebral implant **100** generally includes a body (or housing) that is sized and shaped to fit in the intervertebral space between adjacent vertebral bones (not shown) of the human spine. It is understood that the size and shape of the device **100** may be adapted to fit in an intervertebral space at any level of the spine, such as the cervical spine, thoracic spine, or lumbar spine. The intervertebral device **100** as illustrated in this example is designed to be a stand-alone device, having a plate **130** attached through a locked or modular attachment (e.g., requiring no separate anchoring devices), which is inserted into the inter-vertebral space from an anterior direction. This embodiment is in the general form of an ALIF device, although as will be appreciated from the description herein, the device may be adapted to operate as an extreme lateral or direct lateral interbody device, an anterior cervical interbody device, or a TLIF or PLIF device.

The body **110** has an upper surface **112** defining an upper plane and a lower surface **114** defining a lower plane. The body **110** also includes a horizontal center plane intermediate the upper and lower surfaces **112**, **114** and substantially parallel to the upper and lower planes defining a longitudinal axis. With reference to FIGS. 1 and 2, it is understood that the longitudinal axis may not be precisely normal to the first and second major surfaces **112**, **114** as there may be a slight narrowing height (taper) to the body from the anterior sidewall **116** to the posterior sidewall **118**. This taper is designed

6

to accommodate the natural anatomic relationships between the adjacent vertebral bones, thereby maintaining the normal lordotic curvature of the spine.

The body **110** may include a plurality of cutouts **122**, **124**, **126** extending through the body **110** from the upper surface **112** to the lower surface **114**. These cutouts are used to provide the trajectory of the fasteners. According to various aspects, the body **110** may be comprised of polyetheretherketone (PEEK) or other radiolucent material, such as a carbon fiber composite, which is well suited for fabrication of the body.

According to various aspects, the upper and lower surfaces may be designed to rest against the end plates of two adjacent vertebrae and/or against upper or lower surfaces of another implant **100**. To achieve improved anchoring, the upper and lower surfaces **112**, **114** may be topographically shaped and/or may be fitted with gripping members **116**, such as for example, serrations, grooves, ribs, or teeth, or their surfaces may be roughened in any known manner. In some aspects, the body **110** may include one or more sidewalls **117**. The sidewalls **117** may include gripping members **120** (e.g., serrated wall) to facilitate improved anchoring.

The implant further includes a plate **130** that is matable with the body **110**. Titanium is suitable material for the plate **130**. As shown in FIGS. 1 and 2 the plate **130** is mated with the anterior face **116** of the body. However, other embodiments of the fusion implant are configured for mating the plate **130** to the body **110** at locations other than the anterior face **116** as required for the direct lateral approach to the spine.

The plate **130** includes an upper surface **132** lying substantially in the upper plane of the upper surface **112** of the body **110** and a lower surface **134** lying substantially in the lower plane of the lower surface **114** of the body **110**. The plate **130** includes a first surface **136** extending substantially perpendicular to the upper and lower surfaces **132**, **134** and upper and lower planes, and facing the body **110**. It should be appreciated that the upper and lower surfaces **132**, **134** of the plate **130** may include gripping members (not shown), such as serrations, grooves, ribs, or teeth, or their surfaces may be roughened in any known manner to facilitate improved anchoring.

Although the plate **130** can be bonded to the body **100** so that the plate and body cannot move with respect to each other via a rigid rivet mechanism, they can also be mated through a modular mechanism allowing the plate **130** to be attached to the body **100** before or after the body has been inserted into the interbody space. For example, in the illustrated embodiment, the plate **130** is bonded through a rivet attachment to the body **100**. However, it is envisioned that an additional option would be for the plate **130** to be attached to the body **100** through a threaded screw attachment, a cam and shaft attachment, or a rotational locking tab.

It should be appreciated that in other embodiments, the plate **130** may be embedded in the body **100**. For example, an embedded portion (not shown) of the plate **130** may extend from the first surface **136** and be received by the body **100**. In some aspects, the body **100** may then be moulded directly to the plate **130** via the embedded portion. In other aspects, the plate **130** may be embedded in the body **100** in any conventional manner.

The plate **130** includes a second surface **138** extending substantially perpendicular to the upper and lower surfaces **132**, **134** and upper and lower planes, and facing in a direction opposite to that of the first surface **136** away from the body **110**, for example, in an anterior direction upon implantation of the implant **100** intervertebrally.

The plate **130** includes one or more boreholes configured to receive a fastener. Although the illustrated embodiment shows three boreholes, it should be appreciated that other embodiments may include two boreholes or more than three boreholes. As shown in FIGS. **1** and **2**, in one aspect of the disclosure, the boreholes include a first fastener hole **142**, a second fastener hole **144**, and a third fastener hole **146**. The first, second, and third fastener holes **142**, **144**, **146** each have an axis angled from about 25 degrees to about 70 degrees with respect to the horizontal center plane of the implant body **110**. In some aspects, the axes of the first, second, and third fastener holes **142**, **144**, **146** are angled from about 35 degrees to about 50 degrees with respect to the horizontal center plane.

The implant **100** may include a plurality of fasteners **150**, **150'**, **150"** such as, for example, blades. Each fastener **150**, **150'**, **150"** may include a head portion **152** and a shank portion **154**. The shank portion **154** extends from the head portion **152**. The shank portion **154** has a region (not shown) adjacent the head portion **152** with a substantially circular cross section. The shank portion **154** includes a flattened free end **158** opposite the head portion **152**. According to various aspects, the shank portion **154** transitions from the circular cross section region to the flattened free end **158** in a substantially continuous manner. In some aspects, the shank portion **154** curves along its length, as shown in FIGS. **1** and **2**.

Referring to FIG. **3**, each fastener **150** may include one or more splines **160** arranged helically on the shank portion **154** that facilitate self-tapping into a vertebra. In some aspects, one or more of the fasteners **150** may include two or more splines **160** that commence at different sides, for example, in some aspects diametrically opposite sides, of the circular cross section region **156** of the shank portion **154** and spiraling helically at substantially the same pitch along the length of the shank portion **154** and terminate at opposed sides of the free end **158**. In some aspects, the splines **160** wrap around about one quarter of a periphery of the shank portion **154** as the splines **160** extend along the length of the shank portion **154**. In some aspects, the splines **160** may extend in a non-spiraling manner along the axis of the shaft.

According to various aspects, the head portion **152** of at least one of the fasteners **150** conically tapers toward the shank portion **154**. At least one of the first, second, and third fastener holes **142**, **144**, **146** has a conical surface (not shown) so as to complement the conical taper of the fasteners. As the fastener hole **142**, **144**, **146** tapers conically towards its underside, a fastener **150** fitted with a matching conical head may be rigidly anchored in said borehole. In some aspects, the conical fastener hole exhibits a cone angle smaller than the resultant angle of friction. For example, the fastener hole's conicity may be 1:3.75 to 1:20, and in some aspects from 1:5 to 1:15.

Referring again to FIGS. **1** and **2**, the first and second fastener holes **142**, **144** may be configured to retain the head portion **152** of the first and second fasteners **150'**, respectively, between the upper and lower planes defined by the upper and lower surfaces **112**, **114** of the body **110**. A portion **154** of the shank of the first and second fasteners **150'** extends from the first and second fastener holes **142**, **144** beyond the upper plane. In some aspects, the shank portion **154** of the first and second fasteners may be curved in a direction away from the upper surface **112** of the body **110**. The third fastener hole **146** may be configured to retain the head portion **152** of the third fastener **150"** between the upper and lower planes defined by the upper and lower surfaces **112**, **114** of the body **110**. A portion **154** of the shank extends from the third fastener hole **146** beyond the lower plane. The shank portion **154** may be curved in direction away from the lower surface **114**

of the body **110**. This curved angulation of the shanks relative to the upper and lower surfaces **112**, **114** allows for top loading of the spiral blade anchors into their relative vertebral segments into which they are placed for fixation.

The spiral blade fasteners are coupled to the plate through the mated tapered heads. Alternatively, they are locked to the plate via a cover plate or an expanding head, or a locking cap, or a locking tab, or a locking seal, or a locking ring, or a locking lip.

According to some aspects of the disclosure, the upper surface **112** of the body **110** may be at least partially configured to lie adjacent to the endplate of a first vertebra, and the lower surface **114** of the body **110** may be at least partially configured to lie adjacent to the endplate of a second vertebra. In some aspects of the disclosure, the upper surface **112** of the body **110** may be at least partially configured to lie adjacent the lower surface of another intervertebral implant similar in structure to the implant **100** presently described, while the lower surface **114** of the body **110** may be at least partially configured to lie adjacent to the endplate of a second vertebra. In some aspects of the disclosure, the upper surface **112** of the body **110** may be at least partially configured to lie adjacent to the endplate of a first vertebra, while the lower surface **114** of the body **110** may be at least partially configured to lie adjacent the upper surface of another intervertebral implant similar in structure to the implant **100** presently described.

It should be appreciated by persons skilled in the art that the size of the body **100**, plate **130**, and fasteners **150**, **150'**, **150"** may be varied to facilitate implantation at different regions of the spinal column. For example, the length and/or width of the body **100**, plate **130**, and fasteners **150**, **150'**, **150"** may be made smaller for use in the cervical region as compared with the thoracic and lumbar regions. On the other hand, the length and/or width of the body **100**, plate **130**, and fasteners **150**, **150'**, **150"** may be made larger for use in the lumbar region as compared with the thoracic and cervical regions.

It will be apparent to those skilled in the art that various modifications and variations can be made to the intervertebral implants of the present disclosure without departing from the scope of the invention. Throughout the disclosure, use of the terms "a," "an," and "the" may include one or more of the elements to which they refer. Other embodiments of the invention will be apparent to those skilled in the art from consideration of the specification and practice of the invention disclosed herein. It is intended that the specification and examples be considered as exemplary only.

What is claimed is:

1. An intervertebral implant comprising:

a body having an upper surface defining an upper plane and a lower surface defining a lower plane;

a plate associated with the body, the plate having an upper surface lying substantially in the upper plane and a lower surface lying substantially in the lower plane, the plate having a first surface extending substantially perpendicular to the upper and lower planes and facing the body, the plate having a second surface extending substantially perpendicular to the upper and lower planes and facing in a direction opposite to that of the first surface away from the body, the plate including a first fastener hole, a second fastener hole, and a third fastener hole;

a first fastener having a head and a shank, the first fastener hole being configured to retain the head of the first fastener between the upper and lower planes, a portion of the shank of the first fastener extending from the first fastener hole beyond the upper plane, the shank portion

9

- of the first fastener extending from the first fastener hole and being curved in a direction away from the upper surface of the body;
- a second fastener having a head and a shank, the second fastener hole being configured to retain the head of the second fastener between the upper and lower planes, a portion of the shank of the second fastener extending from the second fastener hole beyond the upper plane, the shank portion of the second fastener extending from the second fastener hole and being curved in a direction away from the upper surface of the body; and
- a third fastener having a head and a shank, the third fastener hole being between the first and second fasteners, the third fastener being configured to retain the head of the third fastener between the upper and lower planes, a portion of the shank of the third fastener extending from the third fastener hole beyond the lower plane, the shank portion extending from the third fastener hole and being curved in a direction away from the lower surface of the body;
- wherein the shank of each of the first, second, and third fasteners has a substantially circular cross section adjacent the head portion and a substantially flattened or peaked free end opposite the head portion, the shank portion transitioning from the circular cross section to the free end in a substantially continuous manner;
- wherein at least one spline of each of the first, second, and third fasteners is arranged on the shank of each of the first, second, and third fasteners, the spline extended from the circular cross section to the free end of the shank;
- wherein the at least one spline of each of the first, second, and third fasteners is arranged helically on the shank portion.
2. The implant of claim 1, wherein the upper surface of the body is at least partially configured to lie adjacent to the endplate of a first vertebra, and the lower surface of the body is at least partially configured to lie adjacent to the endplate of a second vertebra.
3. The implant of claim 1, wherein at least one of the upper surface and the lower surface includes teeth.
4. The implant of claim 1, wherein the plate is comprised of a first material, and wherein the body is comprised of a second material different than the first material.
5. The implant of claim 1, wherein the plate is comprised of metal.
6. The implant of claim 1, wherein the body is comprised of plastic.
7. The implant of claim 1, wherein the body comprises a horizontal center plane, and wherein the first, second, and

10

third fastener holes have an axis angled from about 25 degrees to about 70 degrees with respect to the horizontal center plane.

8. The implant of claim 7, wherein the axis is angled from about 35 degrees to about 50 degrees with respect to the horizontal center plane.

9. The intervertebral implant of claim 1, wherein the shank of each of the first, second, and third fasteners is curved along its length.

10. A fastener for an intervertebral implant, the fastener comprising:

a head portion;

a shank portion extending from the head portion, the shank portion having a substantially circular cross section adjacent the head portion and a substantially flattened or peaked free end opposite the head portion, the shank portion transitioning from the circular cross section to the free end in a substantially continuous manner; and at least one spline arranged on the shank portion, the spline extended from the circular cross section to the free end; wherein the at least one spline is arranged helically on the shank portion.

11. The fastener of claim 10, wherein the at least one spline is arranged linearly on the shank portion.

12. The fastener of claim 10, wherein the spline wraps around about one quarter of a periphery of the shank portion as the spline extends along the length of the shank portion.

13. The fastener of claim 10, wherein the shank portion is curved along its length.

14. A fastener for an intervertebral implant, the fastener comprising:

a head portion;

a shank portion extending from the head portion, the shank portion having a substantially rectangular cross section adjacent the head portion and a substantially flattened or peaked free end opposite the head portion, the shank portion transitioning from the rectangular cross section to the free end in a substantially continuous manner; and at least one spline arranged on the shank portion, the spline extended from the rectangular cross section to the free end; wherein the at least one spline is arranged helically on the shank portion.

15. The fastener of claim 14, wherein the at least one spline is arranged linearly on the shank portion.

16. The fastener of claim 14, wherein the spline wraps around about one quarter of a periphery of the shank portion as the spline extends along the length of the shank portion.

17. The fastener of claim 14, wherein the shank portion is curved along its length.

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